GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASTM A403 CR904L

Standard Specification for Wrought Austenitic Stainless Steel Piping Fittings

Group - Ferrous Stainless Steel Alloys

Sub Group - ASTM A403 CR904L Wrought Austenitic Stainless Steel Piping Fittings

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Steel and Pipe

Chemical Composition		
Carbon	C %	0.020 max.
Manganese	Mn %	2.000 max.
Phosphorus	P %	0.045 max.
Sulphur	S %	0.035 max.
Silicon	Si %	1.000 max.
Nickel	Ni %	23.000 - 28.000
Chromium	Cr %	19.000 - 23.000
Molybdenum	Mo %	4.000 - 5.000
Nitrogen	N %	0.100 max.
Copper	Cu %	1.000 - 2.000
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
Solution Annealing

Mechanical Properties	
Tensile Strength in Mpa	490 min.
Yield Strength in Mpa	220 min.
Elongation in %	-
Reduction of Area in %	-
Hardness in HB	-
Impact in Joule	-

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Cross Reference Table			
Material	**Standard**	**Country**	**Grade Belong to the Industry**
SA-240 UNS N08904	ASME	USA	Steel
SA-312 UNS N08904	ASME	USA	Steel and Pipe
A 358 904L	ASTM	USA	Steel and Pipe
A 959 Type 904L	ASTM	USA	Steel
A 312 N08904	ASTM	USA	Steel and Pipe
A 249 N08904	ASTM	USA	Steel and Tubing
A 269 N08904	ASTM	USA	Steel and Tubing

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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